

invention relates to novel immunoconjugates and their use in the treatment of neoplastic disease. Even more particularly, the present invention relates to novel immunoconjugates cytotoxic to leukemia cells characterized by expression of the CD33 antigen.

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Description of the Related Art

Neoplastic disease is one of the leading causes of mortality and morbidity in the Western World. All neoplastic diseases or "cancers" share at least one characteristic, i.e., the involvement of defects in the cellular growth regulatory process. Antigens located on the surface of cancer cells have been useful in distinguishing lymphoid from non-lymphoid leukemias, subtyping of acute myelogenous leukemia, predicting therapeutic outcome and in therapy *in vivo* or via a bone marrow purging *ex vivo*. Antigens defining acute non-lymphocytic cells also identify normal hematopoietic cells during early stages of their development.

CD33 provides a useful target antigen for therapy of myelogenous leukemias, as it is expressed in the cell-surface of more than 80% of leukemic isolates from patients with myeloid leukemia with an average density of 10,000 sites/cell. In addition, rapid internalization occurs upon binding of mAb to CD33 both *in vitro* and *in vivo*. CD33 antigen is a 67 kilodalton glycoprotein found on normal colony forming unit granulocyte-monocyte (CFU-GM), on a fraction of burst-forming unit-erythroid (BFU-E and CFU-granulocyte, erythroid, monocyte, megakaryocyte) CFU-GEMM, and absent from normal pluripotent stem cells.

Antibodies are proteins normally produced by the immune system of an animal in response to antigenic determinants. Antibodies bind to the specific antigen to which they are directed. The development of specific monoclonal antibodies has provided
5 investigators with a possible means of selectively targeting chemotherapeutic agents to cells which overexpress tumor associated antigens.

Immunotoxins are hybrid molecules consisting of a monoclonal antibody covalently linked or genetically fused to a toxin
10 molecule and are thus able to direct potent cytotoxicity to particular cells. Immunotoxins have several possible advantages over conventional anti-neoplastic agents including selectivity for tumor cells and potential delivery of extremely potent toxins. However, obstacles to effective therapeutic use of immunotoxins for cancer
15 include (a) lack of suitable tumor-specific targets that are not also found on other vital non-tumor cells; (b) loss of toxin potency or mAb activity after conjugation; (c) unwanted cytotoxicity to nontarget cells and tissues resulting from nonspecific internalization of the immunotoxin; (d) immunogenicity of the immunotoxin; and (e)
20 pharmacological inability to target tumor sites adequately.

Currently, no immunotoxin exists that meet the above-mentioned criteria for an effective immunotoxin to treat acute non-lymphoid leukemic cells and acute myelogenous leukemic cells. Thus, there continues to exist a great need and desire in this art for
25 compounds and methods of selectively killing leukemia cells. The

present invention fulfills this long-standing need and desire in the art.

SUMMARY OF THE INVENTION

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The present invention provides a composition comprising a conjugate of an antigen binding region exhibiting binding specificity for the CD33 protein and gelonin, a cell growth modulator derived from plants. Such a composition acts as an immunotoxin to
10 specifically kill tumor cells characterized by the expression of the CD33 protein.

Thus, in one embodiment of the present invention, there is provided a composition comprising a conjugate of an antigen binding region exhibiting binding specificity for the CD33 protein and
15 gelonin or recombinant gelonin or fragments thereof.

In another embodiment of the present invention, there is provided a method of treating neoplastic disease comprising the administration of a cytocidally effective dose of an immunotoxin of the present invention to an individual in need of such treatment.

20 And yet another embodiment of the present invention, there is provided a method of killing tumor cells in bone marrow comprising removing bone marrow from an individual having a neoplastic disease, treating the bone marrow with a composition of the present invention and infusing the treated bone marrow back into
25 the individual. In another embodiment of the present invention there is provided a method of preventing recurrence of neoplastic

disease where the disease is characterized by an expression of CD33 protein. The recurrence is prevented by administration of a cytocidally effective treatment of immunotoxins of the present invention.

5 In still another embodiment of the present invention, there is provided a new composition of matter comprising a fusion protein formed by the fusion of the CD33 antigen binding region and gelonin or recombinant gelonin or fragments thereof.

10 In further embodiments of the present invention there are provided methods of extending the survival time of a mammal bearing tumor by administration of the immunotoxin of the present invention to this mammal. In yet further embodiments, there are provided a method of retarding the rate of growth of tumors by administering the immunotoxin of the present invention. Still
15 further, there is provided a pharmaceutical composition comprising an immunotoxin of the present invention.

BRIEF DESCRIPTION OF THE DRAWINGS

20 **Figure 1** shows the SDS-gel electrophoresis fractionation of M195 and the immunotoxin M195-IT under non-reducing conditions with a gradient of 5% to 20% acrylamide. Lanes: purified mouse M195; a reaction mixture containing M195 and gelonin; purified M195-gelonin immunotoxin; purified gelonin.

25 **Figure 2** depicts the inhibition of protein synthesis in live cells by gelonin and the M195 immunotoxin on HL60 cells. HL60

cells at a final concentration of 1×10^6 cells/ml were incubated for 3 days at 37°C in the presence of M195-gelonin immunotoxin (solid circle) or gelonin (filled square). Levels of protein synthesis were determined by 5 hour incorporation of tritiated amino acids into trichloroacetic-acid-precipitable protein. M195 immunotoxin final concentrations ranged from 5 ng/ml to 4 $\mu\text{g/ml}$. Gelonin final concentration ranged from 0.5 $\mu\text{g/ml}$ to 50 $\mu\text{g/ml}$. The data are representative of four experiments.

Figure 3 demonstrates the inhibition of protein synthesis by gelonin and M195 gelonin on SKLY16 and HL60 cell lines. HL60 or SKLY16 cells at a final concentration of 5×10^5 cells/ml were incubated for three days at 37°C in the presence of either gelonin alone or the M195-gelonin immunotoxin. Final concentrations of M195-gelonin immunotoxin ranged from 4 mg/ml to 15.2 $\mu\text{g/ml}$. Gelonin final concentrations ranged from 10 mg/ml to 0.1 mg/ml. Levels of protein synthesis were determined by a 5 hour incorporation of tritiated amino acids into trichloroacetic acid precipitable protein.

Figure 4 illustrates the inhibition of protein synthesis by a three day incubation of M195 immunotoxin with HL60. HL60 cells at a final concentration of 1×10^6 were incubated for three days at 37°C in the presence of the M195-gelonin immunotoxin. The final concentration of the immunotoxin ranged from 4 mg/ml to 0.9 ng/ml. Levels of protein synthesis were determined by a 5 hour incorporation of tritiated amino acids into trichloroacetic acid precipitable protein.

Figure 5 depicts the inhibition of protein synthesis by a five day incubation of M195-IT on HL60 cells. HL60 cells at a final concentration of 1×10^6 were incubated for five days at 37°C in the presence of the M195-gelonin immunotoxin. The final concentration of the immunotoxin ranged from 4 mg/ml to 0.9 ng/ml. Levels of protein synthesis were determined by a five hour incorporation of tritiated amino acids into trichloroacetic acid precipitable protein.

Figure 6 shows the binding titer and specificity of HuM195-gelonin immunotoxin on cell lines. HL60, U937 or Molt4 cells at a concentration of 1.5×10^6 cells/ml were incubated on ice for 1 hour with either HuM195 or MuM195-gelonin at a final concentration range of 0.08 to 10 $\mu\text{g/ml}$. Mean peak fluorescence intensity (y-axis) versus mAb or immunotoxin (IT) concentration (x-axis) was measured using an EPICS Profile flow cytometer. Panel A shows HL60 binding by HuM195-gelonin immunotoxin (\bullet) or by HuM195 alone (o). Panel B shows U937 binding by HuM195-gelonin immunotoxin (\bullet) or by HuM195 alone (o); Molt4 binding by HuM195-gelonin immunotoxin (filled square) or by HuM195 alone (Δ).

Figure 7 illustrates the inhibition of DNA synthesis in live cells by gelonin and HuM195-gelonin immunotoxin on HL60 cells. HL60 cells at a final concentration of 3×10^4 cells/ml were incubated for 5 days at 37°C in the presence of HuM195-gelonin immunotoxin (\bullet) or gelonin alone (o). Levels of DNA synthesis were determined by 5 hour incorporation of tritiated thymidine. HuM195-gelonin immunotoxin final concentrations ranged from 0.2 ng/ml to 4 $\mu\text{g/ml}$.

Gelonin final concentration ranged from 0.5 $\mu\text{g/ml}$ to 50 $\mu\text{g/ml}$. The data are representative of five experiments.

Figure 8 depicts the competition between the HuM195-gelonin immunotoxin, HuM195 alone or FD79 (an isotype matched control antibody).

Figure 9 shows the cytotoxicity and inhibition of protein synthesis in HL60 or RAJI cells by recombinant gelonin (rGel), HuM195 or the HuM195-rGel immunotoxin. Panel A shows the inhibition of protein synthesis in HL60 or RAJI cells by rGel, HuM195 and HuM195-rGel. HL60 or RAJI cells at a final concentration of 10^5 cells/ml were incubated 3 days at 37°C in the presence of HuM195-rGel, rGel or HuM195. Levels of protein synthesis were determined by 5 hour incorporation of tritiated leucine into trichloroacetic acid precipitable protein. The treatment is shown in parenthesis. Panel B shows cell viability determined by trypan blue exclusion. HL60 or RAJI cells at a final concentration of 10^5 cell/ml were incubated 3 days at 37°C in the presence of HuM195-rGel. Trypan blue was added and live and dead cells were counted under the microscope.

Figure 10 shows the IC_{50} of HuM195-rGel for blast cells from 7 patients versus percent of cells positive for CD33 by FACS. To establish IC_{50} , cells were incubated with the immunotoxin for 24 hours, washed, plated and colonies counted after 5 to 7 days. IC_{50} was estimated from the dose-response curves, which were linear in the range of IC_{50} when plotted on a log/log scale. The open bar shows the mean and standard deviation of IC_{50} obtained with 3 patient

samples incubated with equimolar HuM195 and free rGel. The hatched bar shows the IC₅₀ for HL60, which is 100% CD33 positive.

Figure 11 shows the effect of prolonged exposure on dose-response of OCI/AML5 to the immunotoxin. Cells were incubated with the immunotoxin at 0, 0.5, 1, 2 or 4 nM for 48 hours, washed and plated. Cells surviving 4 nM immunotoxin at 48 hours were collected, washed and resuspended with different concentrations of immunotoxin, and this was repeated at 96 and 120 hours. Concentration curves are shown for OCI/AML5 incubated 48 hours with unconjugated HuM195 and rGel (open square); immunotoxin without pretreatment (filled square); and immunotoxin following pretreatment with 4 nM immunotoxin for 48 hours (*), 96 hours (X) or 120 hours (X). Mean and SEM of quadruplicate wells is shown.

Figure 12 shows the enhanced effect of the immunotoxin when combined with cryopreservation.

The AML cells lines OCI/AML3 (CD33^{neg}), NB4 (CD33^{pos}), HL60 (CD33^{pos}) or patient samples, all CD33 positive, were plated after freeze/thaw alone (A), 1 nM immunotoxin for 24 hours (B), or immunotoxin followed by freeze/thaw (C). Mean colony number was determined from 4 replicate wells and is expressed as percent of control.

Figure 13 shows the effect of HL60 concentration upon efficacy of HuM195-gelonin immunotoxin. HL60 cells at a final concentration of 3.125×10^4 - 5×10^5 cells/ml were incubated for 5 days at 37°C with or without the immunotoxin at a final concentration

of 2 µg/ml. DNA synthesis was determined by 5 hour incubation with tritiated thymidine. Percentage inhibition was determined in comparison to control wells without the immunotoxin. The data are representative of 3 experiments.

5 **Figure 14** shows the cytotoxicity of HuM195-gelonin immunotoxin on HL60 in the presence of excess irradiated bone marrow. HL60 cells at a final concentration of 6.67×10^4 cells/ml in the presence (filled triangle) or absence (filled circle) of normal irradiated bone marrow at 1×10^6 cells/ml were incubated for 6 days
10 at 37°C in the presence of HuM195-gelonin immunotoxin at a final concentration of 100 pg/ml to 10 µg/ml. Levels of DNA synthesis were determined by measuring 5 hour tritiated thymidine incorporation. The data are representative of two experiments.

Figure 15 shows tumor cell surface antigen expression.
15 Expression of CD33 by HL60 cells grown at 4 weeks in a representative tumor mass *in vivo* as determined by indirect immunofluorescence.

Figure 16 shows the specific binding and internalization of 125 I-HuM195 in tumors *in vivo*. Tumor-bearing mice at 4 weeks
20 after transplantation received infusions of 2 or 20 µg of 125 I-HuM195 shown in parenthesis. Mice were sacrificed at 4 or 24 hours after the infusion. Tumors were excised, weighed and counted. Specific surface-bound and internalized HuM195 were calculated. Standard deviation was less than 10%.

25 **Figure 17** shows the treatment of human leukemia cells ~~in vivo by HuM195-rGel immunotoxin.~~ Mice were i.p. transplanted

with 10^7 HL60 human leukemia cells. Panel A shows that at the tenth day, mice were treated by three injections of 100 nM: HuM195-rGel (four mice); rGel (four mice); HuM195 mixed with rGel (five mice); and control saline (five mice). At the time indicated by the x-axis, tumor surface area was measured. One of five mice in the control group and one of the five mice in the HuM195+rGel (mixed but unconjugated) died in the sixth week. Panel B shows that at the 14th or 28th days, mice were treated with 6 injections of 100 nM: HuM195-rGel immunotoxin (four mice at the 14th day; four mice at the 28th day); control saline (five mice). At times indicated by the x-axis, tumor surface area was measured.

DETAILED DESCRIPTION OF THE INVENTION

As used herein, the term "chimeric antibodies" or "chimeric peptides" refer to those antibodies or antibody peptides wherein one portion of the peptide has an amino acid sequence that is derived from, or is homologous to, a corresponding sequence in an antibody or peptide derived from a first gene source, while the remaining segment of the chain(s) is homologous to corresponding sequences of another gene source. For example, a chimeric heavy chain antibody peptide may comprise a murine variable region and a human constant region. The two gene sources will typically be two separate species, but will occasionally involve one species.

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framework region are at least about 80%, preferably about 80-85%, and most preferably more than 85% homologous with those in a human immunoglobulin. This shared feature with other endogenous antibodies is useful in generating a targeting moiety which introduces only a minor immune reaction, *e.g.*, a mechanism which minimizes response to "self" markers.

As used herein, the term "humanized" or "human-like immunoglobulin" refers to an immunoglobulin comprising a human-like framework region and a constant region that is substantially homologous to a human immunoglobulin constant region, *e.g.*, having at least about 80% or more, preferably about 85-90% or more and most preferably about 95% or more homology. Hence, most parts of a human-like immunoglobulin, except possibly the CDRs, are substantially homologous to corresponding parts of one or more native human immunoglobulin sequences.

As used herein, the term "hybrid antibody" refers to an antibody wherein each chain is separately homologous with reference to a mammalian antibody chain, but the combination represents a novel assembly so that two different antigens are recognized by the antibody. In hybrid antibodies, one heavy and light chain pair is homologous to that found in an antibody raised against one antigen recognition feature, *e.g.*, epitope, while the other heavy and light chain pair is homologous to a pair found in an antibody raised against another epitope. This results in the property of multi-functional valency, *i.e.*, ability to bind at least two different epitopes simultaneously. Such hybrids may, of course, also be formed using

chimeric chains. As used herein, the terms "monoclonal antibody" means an antibody composition recognizing a discrete antigen determinant. It is not intended to be limited as regards the source of the antibody or the manner in which it is made.

5 For this invention, an antibody or other peptide is specific for a CD33 if the antibody or peptide binds or is capable of binding CD33, *e.g.*, protein as measured or determined by standard antibody-antigen or ligand-receptor assays, *e.g.*, competitive assays, saturation assays, or standard immunoassays such as ELISA or RIA. This
10 definition of specificity applies to single heavy and/or light chains, CDRs, fusion proteins or fragments of heavy and/or light chains, that are also specific for CD33 if they bind CD33 alone or if, when properly incorporated into immunoglobulin conformation with complementary variable regions and constant regions as appropriate, are then capable
15 of binding CD33 with specificity.

In competition assays the ability of an antibody or peptide fragment to bind an antigen can be determined by detecting the ability of the peptide to compete with the binding of a compound known to bind the antigen. Numerous types of competitive assays
20 are known and are discussed herein. Alternatively, assays that measure binding of a test compound in the absence of an inhibitor may also be used. For instance, the ability of a molecule or other compound to bind the c-erbB-2 protein can be detected by labelling the molecule of interest directly or it may be unlabelled and detected
25 indirectly using various sandwich assay formats. Numerous types of binding assays such as competitive binding assays are known (*see*,

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e.g., U.S. Patent Nos. 3,376,110, 4,016,043, and Harlow and Lane, *Antibodies: A Laboratory Manual*, Cold Spring Harbor Publications, N.Y. (1988)). Assays for measuring binding of a test compound to one component alone rather than using a competition assay are also
5 available. For instance, immunoglobulins can be used to identify the presence of the CD33. Standard procedures for monoclonal antibody assays, such as ELISA, may be used. For a review of various signal producing systems which may be used *see*, U.S. Patent No. 4,391,904.

Further, the specificity of the binding moieties to CD33 can
10 be determined by their affinity. Such specificity exists if the dissociation constant ($K_D = 1/K$, where K is the affinity constant) of the moiety is <1 mM, preferably < 100 nM, and most preferably <1 nM. Antibody molecules will typically have a K_D in the lower ranges. $K_D = [R-L]/[R][L]$ where $[R]$, $[L]$, and $[R-L]$ are the concentrations at
15 equilibrium of the receptor or CD33 (R), ligand, antibody, or peptide (L) and receptor-ligand complex (R-L), respectively. Typically, the binding interactions between ligand or peptide and receptor or antigen include reversible noncovalent associations such as electrostatic attraction, Van der Waals forces, and hydrogen bonds.

20 Other assay formats may involve the detection of the presence or absence of various physiological or chemical changes that result from the interaction, such as down modulation, internalization, or an increase in phosphorylation. *See Receptor-Effector Coupling - A Practical Approach*, ed. Hulme, IRL Press, Oxford (1990).

25 Gelonin belongs to a class of potent ribosomal-inactivating plant toxins. Other members of this class of ribosomal-inactivating

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plant toxins are the chains of abrin, ricin and modeccin. Gelonin, like abrin and ricin, inhibits protein synthesis by damaging the 60S sub-unit of mammalian ribosomes. Gelonin appears to be stable to chemical and physical treatment. Furthermore, gelonin itself does not
5 bind to cells and, therefore, is non-toxic (except in high concentrations) and is safe to manipulate in the laboratory. The inactivation of ribosomes is irreversible, does not appear to involve co-factors and occurs with an efficiency which suggests that gelonin acts enzymatically.

10 Gelonin and ricin are among the most active toxins which inhibit protein synthesis on a protein weight basis. Gelonin is 10 to 1000 times more active in inhibiting protein synthesis than ricin A chain. Peptides like ricin and abrin are composed of two chains, an A chain which is the toxic unit and a B chain which acts by binding to
15 cells. Unlike ricin and abrin, gelonin is composed of a single chain, and, because it lacks a B chain for binding to cells, it is itself relatively non-toxic to intact cells. As used herein, gelonin refers to the naturally occurring, purified gelonin. Recombinant gelonin, or rGel, refers to that gelonin or enzymatically active fragment of gelonin
20 which has been cloned into an expression vector or other suitable vehicle, expressed in *Escherichia coli* or other suitable organism, and purified accordingly. Active fragments and derivatives include any compounds which have the same core structure as the full length structure of gelonin but lack the entire primary sequence. These
25 fragments or derivatives will have the same or improved biological or cytotoxic activity as gelonin. The cytotoxicity of the gelonin

fragments or derivatives may be routinely determined by those with skill in the art using the rabbit reticulocyte lysate assay.

Mammalian cells apparently lack the ability to bind and/or to internalize the native gelonin molecule. Conjugates of gelonin with monoclonal antibody, such as M195 directed to a tumor associated antigen present on certain tumor cells, provide both a specific method for binding the gelonin to the cell and a route for internalization of the gelonin-antibody complex. The M195 antibody may serve as a useful carrier of such drugs providing an efficient means of both delivery to the tumor and enhanced entry into the tumor cells themselves. In addition, specific antibody delivery of cytotoxic drugs to tumors will provide protection of sensitive sites such as the liver that do not express CD33 and bone marrow stem cells from the deleterious action of the toxin. Use of drugs conjugated to the M195 antibody as a delivery system allows lower dosage of the drug itself, since all drug moieties are conjugated to antibodies which concentrate within the tumor or leukemia.

Conjugates of the monoclonal antibody may be made using a variety of bifunctional protein coupling agents. Examples of such reagents are SPDP, iminothiolane (IT), bifunctional derivatives of imidoesters such as dimethyl adipimidate, HCl, active esters such as disuccinimidyl suberate, aldehydes such as glutaraldehyde, bis-azido compounds such as bis(p-azidobenzoyl) hexanediamine, bis-diazonium derivatives such as bis-(p-diazoniumbenzoyl)-ethylenediamine, diisocyanates such as tolylene 2,6-diisocyanate, and

bis-active fluorine compounds such as a 1,5-difluoro-2,4-dinitrobenzene.

Administration of the immunotoxins of the present invention to an individual who has been diagnosed as having a
5 leukemia that is characterized by the expression of CD33 protein will allow targeting and concentration of the cytotoxic agent at the site where it is needed to kill the tumor cells. By so targeting the cytotoxic agent, non-specific toxicity to other organs, tissues and cells will be eliminated or decreased.

10 When used *in vivo* for therapy, the immunotoxins are administered to the human or animal patient in therapeutically effective amounts, i.e., amounts that eliminate or reduce the tumor burden or in amounts to eliminate residual disease after an earlier treatment with chemotherapy or radiation therapy. They will
15 normally be administered parenterally, preferably intravenously. The dose and dosage regimen will depend upon the nature of the leukemia and its population, the characteristics of the particular immunotoxin, *e.g.*, its therapeutic index, the patient, and the patient's history. The amount of immunotoxin administered will typically be
20 in the range of about 0.01 to about 10.0 mg/kg of patient weight.

For parenteral administration the immunotoxins will be formulated in a unit dosage injectable form (solution, suspension, emulsion) in association with a pharmaceutically acceptable parenteral vehicle. Such vehicles are inherently non-toxic and non-
25 therapeutic. Examples of such vehicles are water, saline, Ringer's solution, dextrose solution, and 5% human serum albumin.

Nonaqueous vehicles such as fixed oils and ethyl oleate may also be used. Liposomes may be used as carriers. The vehicle may contain minor amounts of additives such as substances that enhance isotonicity and chemical stability, *e.g.*, buffers and preservatives. The immunotoxin will typically be formulated in such vehicles at concentrations of about 0.1 mg/ml to 10 mg/ml.

The immunotoxins of the present invention may also be used in a method of killing tumor cells in bone marrow. In this method, the bone marrow is first removed from an individual having a neoplastic disease such as leukemia. Subsequently, the bone marrow is treated with a cytocidally effective dose of an immunotoxin of the present invention and returned to the individual.

The following examples provide a detailed description of the preparation, characterization, and use of the immunotoxins of this invention. These examples are not intended to limit the invention in any manner.

EXAMPLE 1

Purification of Gelonin

Seeds of *Gelonium multiflorum* were shelled and the nuts ground in a homogenizer with eight volumes of 0.14 M NaCl containing a 5 mM sodium phosphate (pH 7.4). The homogenate was left overnight at 4°C with continuous stirring, cooled on ice and centrifuged at 35,000 x g for 20 minutes at 0°C. The supernatant was removed, dialyzed against 5 mM sodium phosphate (pH 6.5) and concentrated using a pm10 filter. The sample was layered on a CM-

52 ion-exchange column (20 x 1.5 cm) equilibrated with 5 mM sodium phosphate (pH 6.5). Material which bound to the ion exchange resin was eluted with 400 ml of 0 to 0.3 M linear NaCl gradient at a rate of 25 ml per hour at 4°C. Five ml fractions were
5 collected. The fractions were monitored at 280 nm in a spectrophotometer. The gelonin eluted in about fractions 55-70 and was the last major elution peak. Fractions 55-70 were pooled, dialyzed against double distilled water and concentrated by lyophilization. The purity and the molecular weight of each
10 preparation was checked on high pressure liquid chromatography using a TSK 3000 gel permeation column with 50 mM sodium phosphate buffer (pH 7.4) and 15% SDS-PAGE. Gelonin migrated as a single band with an approximate molecular weight of 29-30,000 daltons.

EXAMPLE 2

Construction of Recombinant Gelonin (rGel)

Recombinant gelonin (rGel) has recently been cloned and
20 expressed in *E. coli* (Rosenblum et al., J. Interferon Cytokine Res., 15:547 (1995)). The chromatographic behavior of recombinant gelonin (~28 kD) appeared to be identical to that of native gelonin with respect to its binding and elution from both CM-52 cellulose and blue Sepharose. Functional analysis of the purified recombinant
25 gelonin was performed using inhibition of cell-free protein synthesis in rabbit reticulocyte lysates. Purified native gelonin inhibited

protein synthesis by 50% at a concentration of 406 pg/ml, whereas purified recombinant gelonin demonstrated 50% inhibition at 205 pg/ml. Thus, the purified recombinant gelonin demonstrated a two-fold greater specific activity than native gelonin. Thus, recombinant
5 gelonin may have an advantage over native gelonin because of the lack of glycosylation of the recombinant molecule and because fusion toxins between HuM195 and recombinant gelonin could result in a more-defined molecule that may avoid inadvertent inactivation of either the toxin or the antibody molecule during the chemical
10 conjugation process or during subsequent reduction during storage.

EXAMPLE 3

Assay of Gelonin Activity

The gelonin activity was monitored in a cell-free protein
15 synthesis inhibition assay. The cell-free protein synthesis inhibition assay was performed by sequentially adding to 50 ml rabbit reticulocyte lysate, mixing after each addition, the following components: 0.5 ml of 0.2 M Tris-HCl (pH 7.8), 8.9 ml of ethylene glycol, and 0.25 ml of 1 M HCl.

20 Twenty μ l of a salt-amino acid-energy mixture (SAEM) consisting of: 0.375 M KCl, 10 mM $\text{Mg}(\text{CH}_3\text{CO}_2)_2$, 15 mM glucose, 0.25-10 mM amino acids (excluding leucine), 5 mM ATP, 1 mM GTP, 50 mM Tris-HCl (pH 7.6), 10 ml Creatinine phosphate-creatinine phosphokinase, 8 ml [^{14}C]-leucine (Amersham, 348 mCi mmol), and
25 adding 1.5 ml of solutions containing varying concentrations of the gelonin mixture. The mixture was incubated for 60 minutes at 30°C.

[¹⁴C]-leucine incorporation was monitored in an aliquot of the mixture by precipitating synthesized protein on glass fiber filters, washing in 10% TCA and acetone, and monitoring the radioactivity in a Beta-counter using Aquasol scintillation fluid. Gelonin with a specific activity no lower than 4×10^9 U/mg was used for conjugation with the antibodies. A unit of gelonin activity is the amount of gelonin protein which causes 50% inhibition of incorporation of [¹⁴C]-leucine into protein in the cell free assay.

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EXAMPLE 4

Preparation of Murine and Humanized Monoclonal Antibody M195

Murine monoclonal antibody M195 was produced from hybridomas resulting from the fusion of NS-1 mouse myeloma cells and the spleen cells of a five week old BALB/c mouse immunized with leukemia cells from a patient with acute non-lymphocytic leukemia (FAB-M2). Supernatant fluids from cloned hybridoma cultures were screened against the panel of leukemia cell lines and the original ANLL leukemia cells using *Staphylococcus aureus* protein A (PA) erythrocyte rosetting. The repeatedly subcloned M195 hybridoma was expanded in the doubly pristane-primed (C57 BL/6 times BALB/c) F1 mice. M195 was purified on a PA-Sepharose by affinity chromatography using sequential PH step dilutions. Purity was determined on SDS-polyacrylamide gels stained with coomassie brilliant blue.

Humanized monoclonal antibody M195 was prepared as described by Co *et al.*, "Chimeric and Humanized Antibodies with Specificity for the CD33 Antigen", *J. Immunol.*, 148:1149-1154 (1992) and was produced from hybridomas and purified as above.

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EXAMPLE 5

Modification of Gelonin and M195 for Conjugation

Gelonin in phosphate buffered saline was concentrated to approximately 10 mg/ml in a Centriprep 10 concentrator. Triethanolamine hydrochloride (TEA/HCl) (pH 8.0), and EDTA were added to a final concentration of 60 mM and 1 mM, respectively. A 2-iminothiolane stock solution (500 mM in 60 mM TEA/HCl buffer containing 1 mM EDTA, pH 8.0) was added to a final concentration of 1 mM and the sample was incubated for 90 min at 4°C under a stream of nitrogen gas with stirring. Excess iminothiolane was removed by gel filtration on a column of Sephadex G-25 (1 x 24 cm) pre-equilibrated with phosphate-EDTA buffer (pH 7.5) containing 0.01 M Na₂HPO₄, 0.0018 M KH₂PO₄, 0.0034 M KCl, 0.001 M EDTA and 0.17 M NaCl. Fractions were analyzed for protein content in microtiter plates using Bio-Rad assay. Gelonin eluted at the void volume (about fractions 21-23). These fractions were pooled and stored at 4°C.

M195 linked with 4-succinimidylloxycarbonyl- α -methyl- α -(2-pyridyldithio)toluene (SMPT) is prepared by coupling 2-IT-modified gelonin with SMPT-modified MAB M195. Briefly, to modify

M195 with SMPT, 10 mg of antibody in 1.0 ml of PBS is diluted 1:1 with 2X borate buffer (0.05 M sodium borate 1.7% sodium chloride, pH 9.0) and 52 ml of 4 mM SMPT in dry DMF is slowly added to the antibody solution. The reaction is incubated at room temperature for 2 hr with stirring under N₂. Excess SMPT is removed by passing the reactions mixture through a Sephadex G-25 column containing phosphate-EDTA buffer (pH 7.5) and antibody positive fractions are evaluated by Bio-Rad assay. The fractions are pooled and stored at 4°C under N₂. The cross-link with 2-IT is carried out at 27°C under N₂ with stirring for 96 hrs. The final product is purified as previously described for SPDP.

EXAMPLE 6

15 Conjugation of SPDP-Modified Monoclonal Antibody M195 With Iminothiolane-Modified Gelonin

One milligram of purified gelonin (2 mg/ml in PBS) prepared as described in Example 1 or 2 was modified with iminothiolane as described in Example 5. Monoclonal antibody M195 modified as described in Example 5 was mixed with an equal weight of the modified gelonin. This proportion corresponded to a 5-fold molar excess of gelonin as compared to antibody. The pH of the mixture was adjusted to 7.0 by the addition of 0.05 M TEA/HCl buffer (pH 8.0) and the mixture was incubated for 20 hours at 4°C under nitrogen. Iodoacetamide (0.1 M) was added to a final concentration of 2 mM to block any remaining free sulfhydryl groups and incubation

was continued for an additional hour at about 25°C. The reaction mixture was stored at 4°C until purification by gel filtration.

EXAMPLE 7

Purification and Activity of Gelonin-Monoclonal Antibody M195 Complexes

Non-conjugated gelonin and low molecular weight products were removed from the reaction mixtures of Example 6 by gel filtration on a Sephadex S-300 column (1.6 x 31 cm) pre-equilibrated with PBS. Reaction mixtures from Example 6 were concentrated to approximately 1 ml with a Centricon 30 microconcentrator before loading on the Sephadex column. The column was washed with PBS. One ml fractions were collected and 50 ml aliquots are analyzed for protein by the Bradford assay. To remove unconjugated M195, the high molecular weight peak (fraction 28-40) from the S-300 column was applied to an affinity chromatography column of Blue Sepharose CL-6B (1 x 24 cm) pre-equilibrated with 10 mM phosphate buffer (pH 7.2) containing 0.1 M NaCl. After sample loading, the column was washed with 30 ml of buffer to completely elute non-conjugated antibody. The column was eluted with a linear salt gradient of 0.1 to 2 M NaCl in 10 mM phosphate buffer (pH 7.2). Protein content of the eluted fractions was determined by the Bradford assay.

Gelonin-conjugated antibody bound to the column and was eluted with a linear salt gradient of 0.2 to 2 M NaCl in 10 mM

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phosphate buffer (pH 7.2). The antibody-gelonin complex eluted at approximately 0.7 M NaCl. Protein content of the eluted fractions was determined by the Bradford assay. The protein-containing fractions were pooled and the elution pattern confirmed by electrophoresis on a 5 to 20% gradient non-reducing polyacrylamide gel. Figure 1 illustrates the electrophoretic pattern of purified M195, an unpurified reaction mixture of M195 and gelonin, purified M195-gelonin immunotoxin or gelonin alone. The flow-through peak (fractions 14-20) contains only free antibody while fractions 50-80, eluted with high salt, contain M195-gelonin conjugate free of unconjugated gelonin or antibody.

Different batches of conjugates containing approximately one or two gelonin molecules per mAb showed no loss of binding titer as compared to unconjugated HuM195 or M195. However, a batch of HuM195 conjugated with an average of three gelonin molecules per mAb, as determined by SDS-PAGE, demonstrated a lower binding titer against both HL60 cells, as assayed by indirect flow cytometry, and AL67 cells, as assayed by ELISA. Therefore, the immunoconjugates containing fewer than three gelonin molecules per antibody maintained complete biological activity of the mAb, as measured in flow-cytometric assays, and toxin activity as measured in a rabbit reticulocyte lysate translation assay. Conjugates with more than two gelonin molecules had a decreased avidity for the antigen, which resulted in a less potent molecule. The loss of avidity may be due to steric interference with the antigen-binding site or to instability of the over-conjugated immunotoxin.

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The rabbit reticulocyte *in vitro* translation system was utilized to estimate the gelonin activity of the essentially pure gelonin-M195 immunotoxin antibody complex. One unit of activity in this assay was defined as the amount of protein required to provide 5 50% inhibition of protein synthesis as compared to untreated controls. Utilizing this assay, the specific activity of both the native gelonin and the M195-gelonin conjugate were determined to be 2×10^8 U/mg and 8.2×10^5 U/mg, respectively. The essentially pure gelonin M195 antibody is active in the reticulocyte lysate assay. A 1:1000 dilution 10 of the original sample caused approximately a 50% inhibition of protein synthesis, i.e., a 50% reduction of the incorporation of ^{14}C -leucine into protein. Thus, the activity of the original preparation was 1000 U/ml.

15

EXAMPLE 8

Cytotoxicity of Immunoconjugates

With reference to Figure 2, M195 immunotoxin was tested for its ability to kill HL60 cells in comparison to free gelonin. 20 Inhibition of protein synthesis (using the test of a tritiated mix of amino acid (0.5 mCi/ml; New England Nuclear Corp.) incorporation into trichloroacetic acid (TCA) precipitable protein) was used as a measure of activity of the agent used. Final concentrations of the M195-gelonin immunotoxin ranged from 4 mg/ml to 5 ng/ml. 25 Gelonin final concentrations ranged from 44 mg/ml to 0.6 mg/ml. The M195-gelonin immunotoxin was approximately 600 times more

potent than the free gelonin alone. ID₅₀ for the M195-gelonin immunotoxin was approximately 0.4 nM. Inhibition of protein synthesis by the M195-gelonin immunotoxin subsequently leads to either lack of cell division or to cell death. Cell death was confirmed
5 by experiments using trypan blue exclusion to determine total number of live cells and percentages of live cells.

As can be seen in Figure 3, concentrations of the M195-gelonin immunotoxin inhibited greater than 80% of HL60 protein synthesis, while comparable concentrations of the immunotoxin had
10 no effect on SKLY16 cells. Thus, the selectivity of the M195-gelonin immunotoxin for CD33-expressing cells is apparent.

As is seen in comparing Figures 4 and 5, the length of time of exposure to the immunotoxin affects its activity. In fact, an approximate ten-fold increase in potency of the M195-gelonin
15 immunotoxin is seen after a five day incubation with HL60 cells (see Figure 5) as opposed to a three day incubation (see Figure 4).

With reference to Figure 6, the binding of humanized M195 (HuM195)-immunotoxin to HL60, U937 or MOLT4 cells were examined. HuM195 and HuM195-immunotoxin were added to HL60
20 cells (Figure 6, panel A) or U937 or MOLT4 cell lines (Figure 6, panel B). Figure 6 illustrates that the humanized M195-gelonin immunotoxin is capable of binding specifically to target cells. Using indirect flow cytometry, the humanized M195-gelonin immunotoxin showed more specific binding to CD33 positive cell lines (HL60 and
25 U937) compared to the humanized M195 antibody alone. It did not bind to the CD33 negative cell line (MOLT4).

As illustrated in Figure 7, the humanized M195-gelonin immunotoxin inhibited protein synthesis approximately 4500-fold over that seen with gelonin alone. Figure 7 illustrates the ability of humanized M195-gelonin immunotoxin to kill HL60 cells, as the ID₅₀ was less than 10 picomoles. This ID₅₀ for the immunotoxin is more than 4000 times lower than the ID₅₀ of gelonin alone.

With reference to Figure 8, HL60 cells were incubated for one hour on ice in the presence of the humanized M195 antibody or F79, an isotype matched control antibody. Humanized M195-gelonin immunotoxin was added at a concentration of 0.15 mg/ml. Cells were incubated 90 hours at 37°C. The quantity of live cells was determined by the trypan blue exclusion technique. The percent inhibition represents the reduction of cells killed in the presence of the competing antibody as compared to cells killed by the immunotoxin alone. As seen in Figure 8, the humanized M195 antibody was able to block cytotoxicity of the humanized M195 antibody-gelonin immunotoxin in a dose dependent manner. In contrast, Fd79, a non-specific humanized IgG1, had no effect at the same levels.

EXAMPLE 9

In Vitro Cytotoxicity of HuM195-rGel Immunoconjugate

HuM195-rGel was tested for its ability to kill CD33 positive and CD33 negative cells in comparison to free rGel. Activity and cytotoxicity were determined by inhibition of incorporation of

EXAMPLE 10

Blast Cells from AML Patients are Sensitive to the HuM195-rGel

5 Immunoconjugate

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The effect of HuM195-rGel on AML blasts in primary culture using a combination of liquid cultures and methylcellulose cultures was examined. Samples were obtained from 15 patients with newly diagnosed or relapsed AML and 1 patient with CML blast
10 crisis. The CD33 expression measured by flow cytometry on bone marrow blasts ranged from 75.7% to 99.8%. Incubation for 24 hours in liquid culture with HuM195-rGel resulted in dose-responsive decreases in clonogenic cell recovery for each of 7 patient samples as measured by colony formation in methylcellulose-containing medium
15 (Table I). Growth inhibition due to equimolar concentration of unconjugated HuM195 and rGel was seen only at very high concentrations (≥ 100 nM). The IC_{50} of immunotoxin was 1 nM to 30 nM for patient samples and 0.3 nM for HL60 cells (24-hour incubation). In contrast, the IC_{50} of unconjugated monoclonal
20 antibody with rGel (a mixture of both molecules, each at the stated concentration) was 100 nM to 200 nM. Prolonging the incubation time to 72 hours had a variable effect on IC_{50} for patient samples, but consistently lowered the IC_{50} for unconjugated antibody and rGel.

25 Patient samples had varying CD33 expression, measured on bone marrow blasts by flow cytometry as the percent of cells with positive staining. While this method confirms the presence of CD33

on the cell surface, it may not give an accurate measure of receptor density. It was therefore determined whether results obtained from flow cytometry would correlate with sensitivity to the immunotoxin. Figure 10 shows the trend of lower IC_{50} with increasing CD33-positivity ($r = -0.25$, $p = 0.59$).

To further evaluate the potency of HuM195-rGel with respect to log-kill, the IC_{90} was determined empirically for HL60 and Patient #2. The IC_{50} for HL60 cells show a 4 log difference in sensitivity to HuM195-rGel versus free rGel, whereas the IC_{90} shows a 2 log difference. The patient sample was more sensitive to immunotoxin than to unconjugated antibody and rGel by a factor of 25 at the IC_{50} and by a factor of 9 at the IC_{90} . These results indicate that the degree of antibody-mediated specificity was not uniform across the dose-response range, but that there was measurable targeting at concentrations necessary for 1 log reduction in clonogenic cells during a 24 hour incubation.

Table I. IC₅₀ of immunotoxin versus conjugated monoclonal antibody and toxin for HL60 and 7 AML patient samples

		IC ₅₀ (nM) ^a			
		<u>24-hour incubation^b</u>		<u>72-hour incubation^b</u>	
		<u>immunotoxin</u>	<u>HuM195+rGel</u>	<u>immunotoxin</u>	<u>HuM195+rGel</u>
5	HL60	0.3	>10	0.02	100
10	Patient #1	1.0	100	5.0	20
	Patient #2	4.0	100	0.1	3.0
	Patient #3	6.0			
	Patient #4	30	200		
	Patient #5	1.0			
15	Patient #6	10			
	Patient #7	9			

^a50% inhibitory concentration estimated from plot of colonies formed versus concentration of immunotoxin or unconjugated equimolar amounts of HuM195 and rGel. ^b Cells incubated in suspension culture with immunotoxin or unconjugated molecules for time shown, then washed and plated for colony formation.

EXAMPLE 11

Cell-Surface Expression of CD33 Following *In Vitro* Treatment with the HuM195-rGel Immunoconjugate

Measurement of CD33 expression by flow cytometry reveals a unimodal distribution within which there are individual cells with lower or higher CD33 expression. It was determined whether cells which are relatively resistant to HuM195-rGel on the basis of low CD33 expression would produce more highly expressing cells on clonal expansion or give rise to a resistant clone with stably down-regulated CD33 expression. HL60 cells were separated into

CD33-bright and CD33-dim populations by FACS. CD33 expression was measured again by flow cytometry following 6 days in culture. Both populations were 100% CD33-positive with mean channel numbers of 166.7 and 166.3, respectively.

5 The persistence of CD33 expression was also reflected in the dose-response curves of OCI/AML5 following preincubation for 0 to 6 days with immunotoxin at an inhibitory concentration. After 2, 4 or 6 days exposure to immunotoxin, OCI/AML5 continued to show sensitivity to HuM195-rGel that is stable, though not as great as that
10 seen with naive cells (Figure 11). Cells incubated with immunotoxin for 5 days showed only faint staining for CD33 (median fluorescence intensity 5.6 fluorescence units versus 196.1 fluorescence units in the control not treated with immunotoxin). To confirm that there was a decrease in the density of immunotoxin-binding sites, cells were then
15 exposed to fresh immunotoxin followed by FITC-labeled anti-human-IgG. Pretreated cells again showed decreased median fluorescence intensity (85 fluorescence units versus 498 fluorescence units in naive cells), indicating decreased immunotoxin binding. CD33 expression was restored after incubation for 5 days in immunotoxin-
20 free media (205 fluorescence units in pretreated versus 220 fluorescence units in untreated cells). The transient decrease in CD33 positivity correlates with the unexpected time course for internalization of immunotoxin-bound CD33 molecules and expression of new CD33 on the cell surface. These results provide guidelines for
25 the optimal timecourse of administration to leukemic patients of the immunotoxin of the present invention.

EXAMPLE 12

The HuM195-rGel Immunoconjugate Displays Synergy with 5 Cryopreservation

10 Treatment of AML with high dose chemotherapy followed by transplantation of cryopreserved autologous bone marrow is frequently unsuccessful due to the presence of leukemic blast progenitors in the bone marrow autograft. Cryopreservation itself has some antileukemic effects, to which other purging modalities have been added. To determine whether cryopreservation would enhance the effect of HuM195-rGel against CD33 positive AML blasts, cells from 12 patient samples were resuspended in freezing medium (10% DMSO; 50% FBS) immediately following a 24 hour exposure to
15 HuM195-rGel (1 nM), frozen at -70°C for a minimum of 24 hours, quickly thawed by immersion in a 37°C water bath, washed several times and plated on methylcellulose to determine clonogenic cell recovery. The data shown in Figure 12 indicate that there is a greater than additive effect against all but one patient sample.

20

EXAMPLE 13

Purging Leukemic Targets From Bone Marrow and Effects of Target Cell Concentration

25 Bone marrow aspirates were obtained from normal donors according to Memorial Sloan Kettering Cancer Center IRB protocols.

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Mononuclear cells were collected by Ficoll-Paque sedimentation, washed, and gamma irradiated with 8 Gy. Marrow cells were divided into aliquots in 96 well plates at a final concentration of 1×10^6 cells/ml. HL60 cells at a final concentration of 0.667×10^5 cells/ml and HuM195-gelonin immunotoxin at various concentrations were added to the plates. After a 6 day incubation at 37°C , cells were assayed for [^3H]-thymidine incorporation.

In order to determine the effect that cell concentration may have upon the efficacy of the HuM195-gelonin immunotoxin, HL60 cells were serially diluted and incubated in the presence of a single concentration of immunotoxin at $2 \mu\text{g/ml}$. The immunotoxin was most effective at low cell concentrations (Figure 13). At higher cell concentrations, the immunotoxin lost potency. This was not due to an excess of cell surface binding sites over immunotoxin molecules, as even at the highest cell concentrations, there were 100-1000 more molecules of immunotoxin than available binding sites. In other experiments, serial dilutions of the immunotoxin and gelonin were incubated with three different concentrations of HL60 cells. Both the immunotoxin and gelonin were more potent at lower cell concentrations.

The dependence of killing on cell density raised the issue of the efficacy of the immunotoxin in the presence of large numbers of non-target cells. Therefore, to determine whether the immunotoxin was able to kill HL60 cells in the presence of excess numbers of CD33 cells, HL60 cells were mixed with a 15-times excess of irradiated normal bone marrow cells. This ratio simulates that

which might be found in a typical marrow in early relapse contaminated with low levels of leukemic cells. The presence of bone marrow had minimal effect upon the cytotoxicity of the immunotoxin (Figure 14).

5

EXAMPLE 14

In Vivo Antitumor Effects of the HuM195-rGel Immunoconjugate

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Nude mice retain limited ability to generate antibodies to the HL60 cells after transplant and that CD33 can be down-regulated by this response. Therefore, the expression of CD33 on the tumors was assessed. The cells from the leukemic tumors retained expression of CD33 positive antigen after growth *in vivo*, as determined by flow cytometry at saturating mAb concentrations (Figure 15). The internalization of ^{125}I -HuM195 into the target cells in vivo was rapid, and similar to the observations *in vitro*. At 4 hours after infusion of 2 or 20 μg antibody, 23-26% of bound ^{125}I -HuM195 was internalized, whereas a higher rate of internalization (38-43%) was seen at 24 hours (Figure 16).

20 The leukemic cell growth in the subcutaneous space and peritoneum of nude mice was substantially reduced by HuM195-rGel. At 10 days after transplantation of HL60 cells into the peritoneum of nude mice, tumors of about 2 mm³ in size were present in the subcutaneous space (Figure 17). After three injections of HuM195-
25 rGel at a dose of 36 μg per mouse beginning at 10 days, two out of four mice did not develop tumors for up to 5 months after

transplantation. Tumors grew slowly in the other two immunotoxin-treated mice. Control groups of mice (treatment with saline alone, gelonin alone or HuM195 mixed with rGel at the same final concentrations) did not show significant tumor inhibition or any cures.

To assess whether activity could be observed against larger tumors, in a second trial, six injections of HuM195-rGel was also tested (twice a week for 3 weeks at the same dose of 36 μ g per mouse at 14 days and 28 days after transplantation with HL60 cells).

10 Despite the increase in the number of doses from three to six, the
delay in treatment to 28 days caused less inhibition of tumor growth
by HuM195-rGel (Table II and Figure 17B). After 3 weeks of
treatment with HuM195-rGel, two out of four mice had no tumors in
the group treated 14 days after transplantation; however, all four
15 mice developed local tumors when treated 28 days after
transplantation. This may be due to a difficulty in delivering
HuM195 to larger solid tumors or to the development of resistant
cells within the larger tumors.

Table II

Tumor size at 7 weeks after HuM195-rGel treatment

Groups	Control	rGel	HuM195 +rGel	HuM195-rGel		
				10 days	14 days	28 days
Mouse1	420	648	342	no tumor	no tumor	96
Mouse2	525	696	400	no tumor	no tumor	160
Mouse3	900	760	550	49	81	180
Mouse4	1225	803	784	96	117	380
Mouse5	death	N/A	death	N/A	N/A	N/A
Mean	768	727	519	36	50	204
±SD	368	68	197	46	59	123

Ten million HL60 leukemia cells were transplanted ip into nude mice. Mice were treated with three injections of equimolar amounts of HuM195-rGel, rGel or HuM195+rGel (administered together but not conjugated) beginning at 10 days after HL60 transplantation. Two other groups of mice were treated with six injections of HuM195-rGel beginning at the 14 or 28 day after HL60 transplantation. Subcutaneous tumor size (cross product in mm²) at 7 weeks is shown. 'Death' indicates mice that died in the sixth week.

EXAMPLE 15

Fusion Constructs of the HuM195-rGel Immunoconjugate

The compositions of the present invention may include fusion constructs of the M195 monoclonal antibody and a cytotoxic moiety. Such fusion constructs of the immunotoxin of the present invention may be prepared by the method of Co *et al.*.

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Prior to use in these studies, the Sp2/0-Ag14 cells will be grown initially in the presence of 0.1 mg/ml of native gelonin. Over several months, the concentration of gelonin will be gradually increased until the cells can be maintained in up to 10 mg/ml. Cells
5 will then be cloned by limiting dilution in the presence of 10 mg/ml gelonin and the resulting colonies resistant to gelonin will be expanded. Gelonin will then be removed from the culture media for two passages and the cells challenged again with gelonin exposure to confirm development of stably-resistant clones. After tests to
10 confirm the production and activity of humanized M195, gelonin-resistant SP2/0 cell producing antibody will be grown and the cDNA for the M195 antibody removed from the total DNA by incubation with restriction endonuclease. In parallel, the cDNA from JM105 *E. coli* expressing optimized gelonin will be removed, purified and the
15 DNA encoding gelonin released after digestion with *HindIII* and *EcoRI*. The gelonin gene will be ligated into the heavy-chain fragment and the insert replaced into gelonin resistant SP2/0 cells. Cells will then be sub-cloned by limiting dilution and the clones screened for both humanized antibody production and gelonin content. Finally, positive
20 clones will be expanded and the recombinant fusion protein will be purified and tested in both *in vitro* cytotoxicity assays and *in vivo* tissue distribution, pharmacokinetics, therapeutics and toxicity trials. A comparison of M195 gelonin fusion protein properties to the characteristics of the previously described M195-gelonin constructs
25 will be performed to determine the advantages and drawbacks of each. Based upon these studies, a Phase I clinical study of chimeric

M195-gelonin fusion protein may be performed in patients with advanced breast cancer.

In conclusion, therefore, it is seen that the present invention and the embodiments disclosed herein are well adapted to
5 carry out the objectives and obtain the ends set forth at the outset. Certain changes can be made in the method and apparatus without parting from the spirit and scope of this invention. It is realized that changes are possible and it is further intended that each element or step recited in any of the following claims is to be understood as
10 referring to all equivalent elements or steps for accomplishing substantially the same results in substantially the same or equivalent manner. It is intended to cover the invention broadly in whatever form its principles may be utilized. The present invention is therefore well adapted to carry out the objects and attain the ends
15 and advantages mentioned, as well as others inherent therein.

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